

Date: Tuesday, 27/03/2007 11:04:49 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: MOUNTING PLATE (204 STEP)		
Job Number	: 31186						
Estimate Number	: 11846						
P.O. Number	: N/A			Part Number	: D2349		
This Issue	: 27/03/2007	S.O. No.	: N/A	Drawing Number	: D2349 REV C		
Prsht Rev.	: NC			Project Number	: N/A		
First Issue	: 14/03/2007	Type	: MACHINED PARTS	Drawing Revision	: C		
Previous Run	: N/A			Material	: N/A		
Written By	:			Due Date	: 21/03/2007	Qty:	4
Checked & Approved By	:			Um:	Each		
Comment	: Est. On 02/11.26 Reformat; Added template KJ						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S080	6061-T6 .080 Sheet 
	Comment: Qty.: 0.1457 sf(s)/Unit Total: 0.5830 sf(s) 6061-T6 .080 Sheet Material: 6061-T6, 0.080" Thick (M6061T6S.080) Batch: <u>M102723</u>	 <u>FF 07-03-27</u>
2.0	SHEAR	SHEAR 
	Comment: SHEAR Shear blanks as per Dwg D2349 using template D2349T1	 <u>FF 07-03-27</u>
3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1 
	Comment: LARGE FABRICATION RESOURCE 1 Drill hole as per Dwg D2349 using drilling Jig D2349T1 Deburr	 <u>FF 07-03-27</u>
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1 
	Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1	 <u>07-03-27</u> (4)
5.0	QC5	INSPECT WORK TO CURRENT STEP 
	Comment: INSPECT WORK TO CURRENT STEP	 <u>07-03-27</u>

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6.0	PACKAGING 1	PACKAGING RESOURCE #1
	<p>Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>10/3/27 (4)</i></p>	
7.0	QC21	FINAL INSPECTION/W/O RELEASE
		 <i>10/3/28 (4)</i>
	<p>Comment: FINAL INSPECTION/W/O RELEASE</p>	

Job Completion



10/3/28

DART

DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KG	APPROVED KG	DRAWING NO. D2349	REV. C SHEET 1 OF 1
DATE 99.05.04		TITLE MOUNT PLATE	SCALE 1:1

RELEASED
99.05.11 KE